## Lobke, and Other Constructions from Conical Segments

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## Recent Mitered Designs by Koos Verhoeff



## Lobke (Koos Verhoeff, 1990s)



Fiberglass with polyester resin on a metal mesh ( 73 cm tall)


The cones touch (blue lines, on the right)

## $3 / 4$ of $90^{\circ}$ Conical Segments in Cube, Forming a Closed Strip



The segments touch, and connect smoothly (blue edges)


## Self-Intersection

To make a sculpture, the segments must be thickened

Thickening: touching $\rightarrow$ self-intersection

Self-intersection can be avoided:

- Reduce the aperture of the cones to $<90^{\circ}$
- Preserve the six-fold symmetry, i.e., the equatorial cut lines
- Preserve smooth connections
- Hence, also reduce the fraction of cone in the segments to $<3 / 4$


## Mathematics Involved

- Cone: $\operatorname{tip} T$, axis $\ell$, aperture $2 \alpha$
- Cut by plane tilted over $\beta$
- Angle $m_{1} T m_{2}$ is $2 \gamma$

- Pythagorean Theorem for right-angled spherical triangles:

$$
\cos \alpha=\cos \beta \cos \gamma
$$

## Conical Segments with Varying Aperture, Sharing Two Edges



## 3D Print of Conical Segments Sharing Two Edges



## Reduced Aperture and Fraction



Aperture $86^{\circ}$
Cone Fraction 0.738


Aperture $60^{\circ}$
Cone Fraction 1/2

## Variation 1: Vary the Number of Lobes



## Emphatic Self-Intersection



4 Lobes


6 Lobes


8 Lobes

For ceramic 3D prints, self-intersection is necessary

## Ceramic 3D Prints of Self-Intersecting Variants



6 Lobes


10 Lobes

Variation 2: Vary the Connections between Segments


## Problem: Create Properly Closed Smooth Strips

- Using just one type of conical segment
- Parameters of conical segment: aperture $2 \alpha$, radius $r$, fraction $\beta$



## Describing Strips of Conical Segments

New Turtle Geometry command: $\operatorname{CStrip}(\alpha, r, \beta)$

$\operatorname{CStrip}\left(45^{\circ}, 1,270^{\circ}\right)$

$\operatorname{CStrip}\left(90^{\circ}, 1,270^{\circ}\right)$

$\operatorname{CStrip}\left(0,1,270^{\circ}\right)$

## Relationship to Connection Types

The following conical segments are congruent:
0. $\operatorname{CStrip}(\alpha, r, \beta)$,

1. $\operatorname{CStrip}\left(180^{\circ}-\alpha, r, \beta\right)$,
2. $\operatorname{CStrip}\left(180^{\circ}+\alpha, r, \beta\right)$,
3. $\operatorname{CStrip}\left(360^{\circ}-\alpha, r, \beta\right)$,

A strip is fully described by $\alpha, \beta$, and a sequence of indices


Strip generated by $\alpha=36^{\circ}, \beta=246 \pm 1^{\circ}$, sequence $(0,1,2,3,2,1)^{3}$

Tweak $\alpha$ and/or $\beta$ to obtain closure

## Mathematica App to Explore Strips of Conical Segments



| gap | 3.55487 |
| :---: | :---: |
| length | 1 |

## Examples of Closed Strips of Conical Segments



## Discrete Approximations of Conical Segments



## Same Shapes with Straight Trapezoidal Segments



## More Examples of Closed Strips of Conical Segments



## Related Work

- Seat of Wisdom and Circle Squared by Vic Pickett
- Bronze Spheric Theme and Model for 'Spheric Theme' by Naum Gabo
- Snake, Berlin Junction, and other sculptures by Richard Serra
- Borsalino and other sculptures by Henk van Putten, using cylindrical segments with a square cross section Also see "LEGO ${ }^{\circledR}$ " Knots by Séquin and Galemmo (Bridges 2014)
- Arabesque XXIX by Robert Langhurst resembles Lobke, but it has no hole and it is not a developable surface.


## Conclusion

- Explore constructions with congruent conical segments

Two parameters: cone aperture, cone fraction

- Challenge: find properly closed strips
- Describe with Turtle Geometry
- Relationship with mitered constructions
- Relationship with constant torsion paths
- Rotate segments about center line
- Square cross section


## Rotate segment about the center line; square cross section


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