

Problem 1. We present a combined solution for both parts (a) and (b). For $q = 1, 2, 3, 4$, we denote

- by x_q the number of cars produced in the q -th quarter by regular employees;
- by y_q the number of cars produced in the q -th quarter by additionally hired workers;
- by s_q the number of cars on stock at the end of the q -th quarter, just before the quarter demand is satisfied and cars are delivered to costumers.
- by t_q the number of cars on stock at the end of the q -th quarter, after the quarter demand has been satisfied and cars have been delivered to costumers.

(1) All variables must be non-negative:

$$x_q, y_q, s_q, t_q \geq 0 \quad \text{for } q = 1, 2, 3, 4$$

(2) At most 40 cars can be produced in the q -th quarter by regular employees:

$$x_q \leq 40 \quad \text{for } q = 1, 2, 3, 4$$

(3) At the beginning of the first quarter, there are 10 cars on stock. At the beginning of the q -th quarter ($2 \leq q \leq 4$), there are t_{q-1} cars from the preceding quarter on stock. During each quarter q , there are $x_q + y_q$ new cars produced. This yields the following:

$$\begin{aligned} s_1 &= 10 + x_1 + y_1 \\ s_2 &= t_1 + x_2 + y_2 \\ s_3 &= t_2 + x_3 + y_3 \\ s_4 &= t_3 + x_4 + y_4 \end{aligned}$$

(4) At the end of each quarter, the demanded cars are removed from stock. As the values t_q are non-negative, this also ensures that all demands can be satisfied:

$$\begin{aligned} t_1 &= s_1 - 40 \\ t_2 &= s_2 - 60 \\ t_3 &= s_3 - 75 \\ t_4 &= s_4 - 26 \end{aligned}$$

(5) Finally, the overall cost of the production plan consists of: the total production cost by regular employees; the total production cost by additionally hired workers; and the total inventory cost. The resulting objective function is

$$\begin{aligned} \min Z &= 80.000 (x_1 + x_2 + x_3 + x_4) \\ &+ 100.000 (y_1 + y_2 + y_3 + y_4) \\ &+ 8.000 (t_1 + t_2 + t_3 + t_4) \end{aligned}$$

Problem 2.

(a) For making all variables non-negative, substitute $x'_2 = -x_2$.
 For getting non-negative right hand sides, multiply the first and third constraint by -1 .
 For getting equality constraints, introduce slack and surplus variables s_1, s_2, s_3 .

This yields the following linear program in standard form:

$$\begin{aligned} \max Z &= 5x_1 + x'_2 \\ \text{s.t.} \quad &-x_1 + x'_2 - s_1 = 1 \\ &x_1 + x'_2 - s_2 = 3 \\ &2x_1 + x'_2 + s_3 = 2 \\ \text{with} \quad &x_1, x'_2, s_1, s_2, s_3 \geq 0 \end{aligned}$$

(b) Introduce artificial variables a_1 and a_2 for the first two constraints. The Big-M method maximizes the auxiliary objective $Z = 5x_1 + x'_2 - Ma_1 - Ma_2$.

	Z	x_1	x'_2	s_1	s_2	s_3	a_1	a_2	b
Z	1	-5	-1	0	0	0	M	M	0
a_1	0	-1	1	-1	0	0	1	0	1
a_2	0	1	1	0	-1	0	0	1	3
s_3	0	2	1	0	0	1	0	0	2

The first row is not in the right form, as there are basic variables with non-zero cost coefficient. We repair it in the following way:

	Z	x_1	x'_2	s_1	s_2	s_3	a_1	a_2	b
Z	1	-5	-1 - 2M	M	M	0	0	0	-4M
a_1	0	-1	1	-1	0	0	1	0	1
a_2	0	1	1	0	-1	0	0	1	3
s_3	0	2	1	0	0	1	0	0	2

Variable a_1 leaves the basis, and x'_2 enters:

	Z	x_1	x'_2	s_1	s_2	s_3	a_1	a_2	b
Z	1	-6 - 2M	0	-1 - M	M	0	1 + 2M	0	1 - 2M
x'_2	0	-1	1	-1	0	0	1	0	1
a_2	0	2	0	1	-1	0	-1	1	2
s_3	0	3	0	1	0	1	-1	0	1

Variable s_3 leaves the basis, and s_1 enters:

	Z	x_1	x'_2	s_1	s_2	s_3	a_1	a_2	b
Z	1	$-3 + M$	0	0	M	$M + 1$	M	0	$2 - M$
x'_2	0	2	1	0	0	1	0	0	2
a_2	0	-1	0	0	-1	-1	0	1	1
s_1	0	3	0	1	0	1	-1	0	1

Simplex has terminated, as all reduced cost coefficients are non-negative. The artificial variable a_2 is in the basis, and the objective value is minus infinity. Therefore the linear program (LP.1) is infeasible.

(c) The dual of (LP.1) looks as follows:

$$\begin{aligned}
 \min W &= -y_1 + 3y_2 - 2y_3 \\
 \text{s.t.} \quad & y_1 + y_2 - 2y_3 \geq 5 \\
 & y_1 - y_2 + y_3 \leq -1 \\
 \text{with} \quad & y_1 \geq 0; y_2, y_3 \leq 0
 \end{aligned} \tag{LP.2}$$

(d) As the primal (LP.1) is infeasible, its dual (LP.2) will either be infeasible as well, or otherwise must be unbounded. The point $(y_1, y_2, y_3) = (0, 0, -5/2)$ is feasible for (LP.2). Hence (LP.2) is unbounded.