

Systems:

- *Continuous systems* State changes continuously in time (e.g., in chemical applications)
- *Discrete systems* State is observed at fixed regular time points (e.g., periodic review inventory system)

• Discrete-event systems

The system is completely determined by random event times $t_1, t_2, ...$ and by the changes in state taking place at these moments (e.g., production line, queueing system)



Time advance:

- Look at regular time points $0, \Delta, 2\Delta, \ldots$ (synchronous simulation); in continuous systems it may be necessary to take Δ very small
- Jump from one event to the next and describe the changes in state at these moments (*asynchronous* simulation)

We will concentrate on asynchronuous simulation of discrete-event systems

Terms often used:

• System

Collection of objects interacting through time (e.g. production system)

• Model

Mathematical representation of a system (e.g., queueing or fluid model)

• Entity

An object in a system (e.g., jobs, machines)

• Attribute

Property of an entity (e.g., arrival time of a job)

• Linked list

Collection of *records* chained together



• Event

Change in state of a system

• Event notice

Record describing when event takes place

• Process

Collection of events ordered in time

• Future-event set

Linked list of event notices ordered by time (FES)

• Timing routine

Procedure maintaining FES and advancing simulated time

Basic approaches for constructing a discrete-event simulation model:

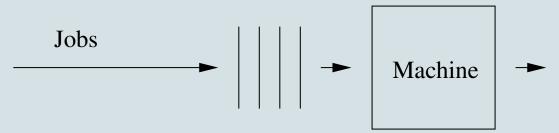
- *Event-scheduling approach* Focuses on events, i.e., the moments in time when state changes occur
- *Process-interaction approach* Focuses on processes, i.e., the flow of each entity through the system

In general-purpose languages one mostly uses the event-scheduling approach; simulation languages (e.g., χ) use the process-interaction approach



Event-scheduling approach

Example: Single-stage production system



A single machine processes jobs in order of arrival. The interarrival times and processing times are exponential with parameters λ and μ (with $\lambda < \mu$).

- What is the mean waiting time?
- What is the mean queue length?
- What is the mean length of a busy period?
- How does the performance change if we speed up the machine?

Discrete simulation:

- A_n the interarrival time between job n and n+1
- B_n the processing time of job \boldsymbol{n}
- W_n the waiting time of job n

Then (Lindley's equation):

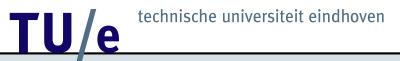
$$W_{n+1} = \max(W_n + B_n - A_n, 0)$$

Initialization

Main program

Output

Mean waiting time = sum_w / N



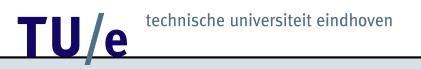
Discrete-event simulation:

Entity Attribute

Job Arrival time

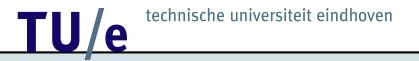
Machine Status (idle or busy)

Job is a *temporary* entity Machine is a *permanent* entity



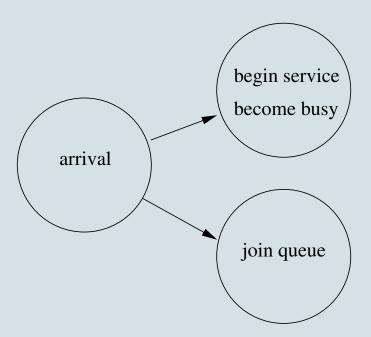
Elementary events

Job:	Machine:
arrival	remove from queue
departure	become busy
begin service	become idle
end service	
join queue	

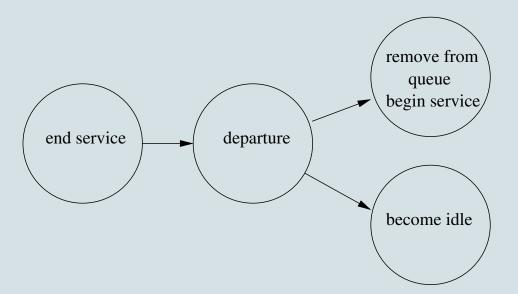


Compound events

Arrival



Departure

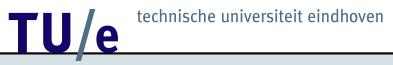


State of the system at time *t*:

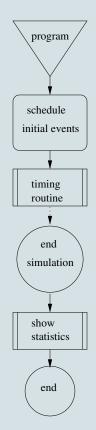
- status of the machine (i = 0, 1)
- number of jobs in the queue (n = 0, 1, 2, ...)
- remaining interarrival time ($a \ge 0$)
- remaining service time ($b \ge 0$)

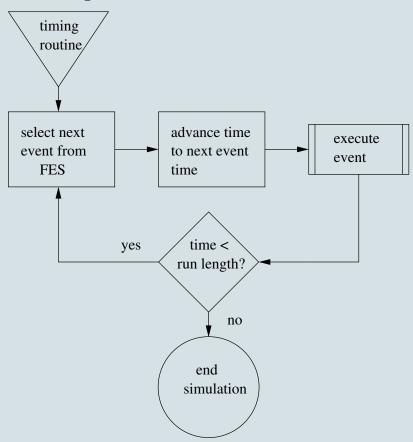
Then the remaining time until the next event is given by

 $\min(a, b)$



Prototypical event-scheduling approach:



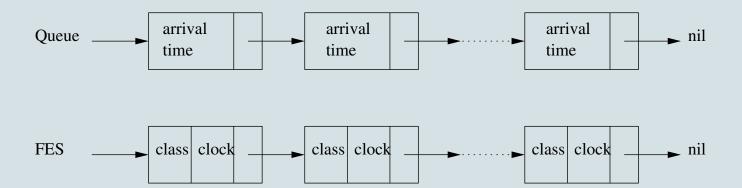


Record Job = (arrival time, ..., successor address)

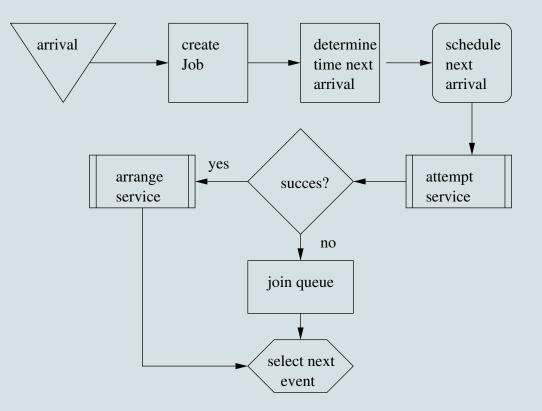
Record Event = (class, clock, ..., successor address)

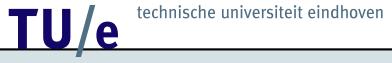
The queue is a linked list of Job records ordered according to arrival time

The FES is a linked list of Event records ordered according to clock time

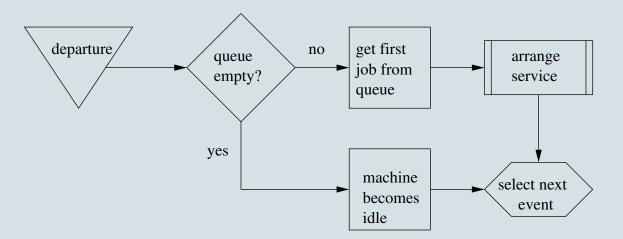


Arrival event:





Departure event:





Initialization

```
t = 0 {current time}
queue = nil {queue is empty}
generate and schedule first arrival
N = 0 {number of jobs processed}
sum_w = 0 {sum of waiting times of processed jobs}
```

Main program

```
while (t < run_length)
do
  determine next event
  t = event_time
  case next_event of
    arrival_event:
      generate and schedule next arrival
      if machine = busy
      then create and add job to queue
      else
        machine = busy
        N = N + 1
        generate and schedule next departure
```

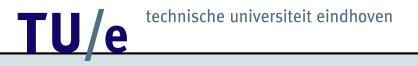
```
departure_event:
  if queue not empty
  then
    get first job from queue
    N = N + 1
    sum_w = sum_w + waiting_time
    generate and schedule next departure
  else machine = idle
```

end

Output

TU/e

```
Mean waiting time = sum_w / N
```



Implementation in C

Definition of records: Events and Jobs

```
typedef struct job {
   double arrival_time;
   struct job *next_job;
       job;
typedef struct event {
         class;
   int
   double clock;
   struct event *next_event;
       event;
             /* linked list of events */
event *FES,
      *Used_events; /* linked list of used event notices */
      *Queue, /* linked list of jobs */
job
      *Used_jobs; /* linked list of used job records */
```

Operations on the FES: create and destroy

```
event *create_event()
{
    event *temp;
    if (Used_events == NIL)
        return (event *) malloc(sizeof(event));
    else {
        temp = Used_events;
        Used_events = Used_events->next_event;
        return temp;
    }
}
void destroy_event(event * pntr)
{
    pntr->next_event = Used_events;
    Used_events = pntr;
}
```



Operations on the FES: next and add

```
void
        add_event(event * pntr)
    event *link,
           *prev;
    if (FES == NIL) {
        FES = pntr;
        FES->next_event = NIL;
    } else {
        if (pntr->clock <= FES->clock) {
            pntr->next_event = FES;
            FES = pntr;
        } else {
            prev = FES;
            link = FES->next_event;
            while (link != NIL && pntr->clock > link->clock) {
                prev = link;
                link = link->next_event;
            prev->next_event = pntr;
            pntr->next_event = link;
```



Initialization

```
void initialization()
{
    srand48(seed);
    t = 0.0;
    busy = FALSE;
    Queue = NIL;
    Used_jobs = NIL;
    /* initialize FES */
    FES = create_event();
    FES->class = ARRIVAL;
    FES->clock = interarrivaltime();
    FES->next_event = NIL;
    Used_events = NIL;
    N = 0;
    sum_w = 0.0;
}
```



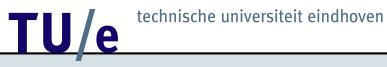
Main program

```
main()
    event *pntr;
    getinput();
    initialization();
    while (t < run_length) {</pre>
        pntr = next_event();
        t = pntr->clock;
        switch (pntr->class) {
        case ARRIVAL:
            arrival_event();
            break;
        case DEPARTURE:
            departure_event();
            break;
        case NIL:
            printf("FES is empty\n");
            exit(1);
            break;
        destroy_event(pntr);
    output();
```

/* advance time */

Compound event Arrival

```
void
        arrival_event()
         *pntr_event;
    event
           *pntr_job;
    job
                                                 /* schedule next arrival */
    pntr_event = create_event();
    pntr_event->class = ARRIVAL;
    pntr_event->clock = t + interarrivaltime();
    add_event(pntr_event);
    if (busy) {
        pntr_job = create_job();
        pntr_job->arrival_time = t;
        add_job(pntr_job);
        if (Queue == NIL)
            printf("queue is nil\n");
    } else {
        busy = TRUE;
        N ++;
        pntr_event = create_event();
        pntr_event->class = DEPARTURE;
        pntr_event->clock = t + servicetime();
        add_event(pntr_event);
```



Compound event Departure

```
void
        departure event()
    double waiting_time;
    event *pntr_event;
           *pntr_job;
    job
    if (Queue != NIL) {
        pntr_job = next_job();
        N ++;
        waiting_time = t - pntr_job->arrival_time;
        sum_w += waiting_time;
        destroy_job(pntr_job);
                                                 /* schedule next departure */
        pntr_event = create_event();
        pntr_event->class = DEPARTURE;
        pntr_event->clock = t + servicetime();
        add_event(pntr_event);
                                                 /* Queue is empty */
    } else
        busy = FALSE;
```