## Stochastic Models of Manufacturing Systems

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Test your feeling for probabilities:

- Birthday problem
- Coin-flipping
- Scratch-and-win lottery
- Coincidence problem
- Boarding pass problem
- Monty Hall dilemma

Consider a group of $N$ randomly chosen persons.
What is the probability that at least 2 persons have the same birthday?

## Almost birthday problem

What is the probability that at least 2 persons have their birthday within $r$ days of each other?

## Coin flipping

Two players A and B flip a fair coin $N$ times. If Head, then A gets 1 point; otherwise B.

- What happens to the difference in points as $N$ increases?
- What is the probability that one of the players is leading between $50 \%$ and $55 \%$ of the time? Or more than $95 \%$ of the time?
- In case of 20 trials, say, what is the probability of 5 Heads in a row?


## Scratch-and-win lottery

Each week a very popular lottery in Andorra prints $10^{4}$ tickets. Each tickets has two 4 -digit numbers on it, one visible and the other covered. The numbers are randomly distributed over the tickets. If someone, after uncovering the hidden number, finds two identical numbers, he wins a large amount of money.

- What is the average number of winners per week?
- What is the probability of at least one winner?

The same lottery prints $10^{7}$ tickets in Spain. What about the answers to the questions above?

## Coincidence problem

Two people, strangers to one another, both living in Eindhoven, meet each other. Each has approximately 200 acquaintances in Eindhoven.

What is the probability of the two people having an acquaintance in common?

100 people line up to board an airplane with 100 seats. Each passenger gets on one at a time to select his assigned seat. The first one has lost his boarding pass and takes a random seat. Each subsequent passenger takes his own seat if available, and otherwise takes a random unoccupied seat.

You are the last passenger.
What is the probability that you can get your own seat?

## Monty Hall dilemma

It is the climax of a game-show: You have to choose one door out of three, behind one of them is the car of your dreams and behind the others a can of dog food.

You choose a door without opening it. The host (knowing what is behind the doors) then opens one of the remaining doors, showing a can of dog food.

Now you are given the opportunity to switch doors: Are you going to do this?

## Empirical law of large numbers

Flipping a fair coin: Fraction of Heads should be $\frac{1}{2}$ in the long run.
Relative frequency of event $H$ (Head) in $n$ repetitions of throwing a coin is

$$
f_{n}(H)=\frac{n(H)}{n}
$$

where $n(H)$ is number of times Head occurred in the $n$ repetitions. Then,

$$
f_{n}(H) \rightarrow \frac{1}{2} \quad \text { as } n \rightarrow \infty
$$

More generally:
The relative frequency of event $E$ approaches a limiting value as the number of repetitions tends to infinity.

Intuitively we would define the probability of event $E$ as this limiting value.

## Theoretical law of large numbers

Flipping a coin an unlimited number of times, then an outcome is an infinite sequence of Heads and Tails, for example

$$
s=(H, T, T, H, H, H, T, \ldots) .
$$

Let $K_{n}(s)$ denote the number if Heads in the first $n$ flips of outcome $s$. Then according the theoretical (strong) law of large numbers,

$$
\lim _{n \rightarrow \infty} \frac{K_{n}(s)}{n}=\frac{1}{2}
$$

with probability 1 .
More generally:
If an experiment is repeated an unlimited number of times, and if the experiments are independent of each other, then the fraction of times event $E$ occurs converges with probability 1 to $P(E)$.

The method of computer simulation is based on this law!

## Random variable

Function that assigns a numerical value to each outcome of an experiment: $X$

## Examples:

- Rolling a die twice, $X$ is sum of outcomes, so $X=i+j$
- Repeatedly flipping a coin, $N$ is number of flips until first $H$

Discrete random variable $X$ can only take discrete values, $x_{1}, x_{2}, \ldots$, and the function $p_{j}=P\left(X=x_{j}\right)$ is the probability mass function of $X$.

## Examples:

- Rolling a die twice, $P(X=2)=\frac{1}{36}, P(X=3)=\frac{2}{36}, P(X=5)=\frac{4}{36}$
- Number of coin flips until first $H$, with $P(H)=1-P(T)=p$,

$$
P(N=n)=(1-p)^{n-1} p, \quad n=1,2, \ldots
$$

## Expected value

For a random variable $X$ with probability mass function $p_{j}=P\left(X=x_{j}\right)$,

$$
E(X)=\sum_{j=1}^{\infty} x_{j} p_{j}
$$

is its expected value or expectation or mean value.

## Example:

- Rolling a die, $X$ is the number of points,

$$
E(X)=1 \times \frac{1}{6}+2 \times \frac{1}{6}+\cdots+6 \times \frac{1}{6}=3.5
$$

Remarks:

- Expected value is the weighted average of the possible values of $X$
- Expected value is not the same as "most probable value"
- Expected value is not restricted to possible values of $X$


## Expected value

## Example:

- By repeatedly rolling a die, the average value of the points obtained in the rolls gets closer and closer to 3.5 as the number of rolls increases.
- This is the empirical law of large numbers for expected value.

More generally, let $X_{k}$ be the outcome of the $k$ th repetition of the experiment:
The average $\frac{1}{n}\left(X_{1}+\cdots+X_{n}\right)$ over the first $n$ repetitions converges with probability 1 to $E(X)$.

## Remarks:

- This is the theoretical law of large numbers for expected value.
- The expected value $E(X)$ can thus be interpreted as the long run average.


## Generating random numbers

Start with non-negative integer number $z_{0}$ (seed). For $n=1,2, \ldots$.

$$
z_{n}=f\left(z_{n-1}\right)
$$

$f$ is the pseudo-random generator
In practice, the following function $f$ is often used:

$$
z_{n}=a z_{n-1}(\text { modulo } m)
$$

with $a=630360016, m=2^{31}-1$.
Then $u_{n}=z_{n} / m$ is "random" on the interval $(0,1)$.

## Simulating from other distributions

Let $U$ be uniform on $(0,1)$. Then simulating from:

- Interval $(a, b)$ :

$$
a+(b-a) U
$$

- Integers $1, \ldots, M$ :

$$
1+\lfloor M U\rfloor
$$

- Discrete probability distribution: $p_{j}=P\left(X=x_{j}\right)=p_{j}, j=1, \ldots, M$

$$
\text { if } U \in\left[\sum_{i=1}^{j-1} p_{i}, \sum_{i=1}^{j} p_{i}\right) \text {, then } X=x_{j}
$$

## Array method

Suppose $p_{j}=k_{j} / 100, j=1, \ldots, M$, where $k_{j}$ s are integers with $0 \leq k_{j} \leq 100$

Construct list (array) $a[i], i=1, \ldots, 100$, as follows:

- set $a[i]=x_{1}$ for $i=1, \ldots, k_{1}$
- set $a[i]=x_{2}$ for $i=k_{1}+1, \ldots, k_{1}+k_{2}$, and so on.

Then, first, sample random index $I$ from $1, \ldots, 100$ :

$$
I=1+\lfloor 100 U\rfloor \text { and set } X=a[I]
$$

## Random permutation

Algorithm for generating random permutation of $1, \ldots, n$ :

1. Initialize $t=N$ and $a[i]=i$ for $i=1, \ldots, N$;
2. Generate a random number $u$ between 0 and 1 ;
3. Set $k=1+\lfloor t u\rfloor$; swap values of $a[k]$ and $a[t]$;
4. Set $t=t-1$;

If $t>1$, then return to step 2 ;
otherwise stop and $a[1], \ldots, a[N]$ yields a permutation.

## Remark:

- Idea of algorithm: randomly choose a number from $1, \ldots, N$ and place that at position $N$, then randomly choose a number from the remaining $N-1$ positions and place that at position $N-1$, and so on.
- The number of operations is of order $N$.


## Simulation of coin flipping

```
model coin():
    int n = 0, N = 10000, points_A = 0, points_B = 0;
    dist real u = uniform (0.0, 1.0);
    file f = open("data.txt", "w");
    while n < N:
    if sample u < 0.5:
        points_A = points_A + 1
    else:
    points_B = points_B + 1
    end;
    n = n + 1;
    write(f, "%d ", points_A - points_B);
    end
    close(f)
end
```


## Simulation of coin flipping



## Simulation of coin flipping

$P(\alpha, \beta)$ is the probability that one of the players is leading between $100 \alpha \%$ and $100 \beta \%$ of the time.

To determine $P(\alpha, \beta)$ do many times the experiment:
Toss a coin $N$ times.
An experiment is successful if one of the players is leading between $100 \alpha \%$ and $100 \beta \%$ of the time.

Then by the law of large numbers:

$$
P(\alpha, \beta) \approx \frac{\text { number of successful experiments }}{\text { total number of experiments }}
$$

## Simulation of coin flipping

```
xper X():
    int n, success, M = 1000, N = 10000, time_A, time_B;
    real a = 0.5, b = 0.6;
    while n < M:
    time_A = coin(N);
    time_B = N - time_A;
    if (a < time_A / N) and (time_A / N < b):
        success = success + 1;
    end;
    if (a < time_B / N) and (time_B / N < b):
        success = success + 1;
    end;
    n = n + 1
    end
    writeln("P(a,b) = %g", success / M);
end
```


## Simulation of coin flipping

```
model int coin(int N):
    int n, points_A, points_B, time_A;
    dist real u = uniform (0.0, 1.0);
    while n < N:
    if sample u < 0.5:
        points_A = points_A + 1
    else:
    points_B = points_B + 1
    end;
    if points_A >= points_B:
            time_A = time_A + 1;
    end;
    n = n + 1;
    end
    exit time_A;
end
```


## Simulation of coin flipping

Results for $M=10^{3}$ and $N=10^{4}$

| $(\alpha, \beta)$ | $P(\alpha, \beta)$ |
| :---: | :---: |
| $(0.50,0.55)$ | 0.06 |
| $(0.50,0.60)$ | 0.13 |
| $(0.90,1.00)$ | 0.42 |
| $(0.95,1.00)$ | 0.26 |
| $(0.98,1.00)$ | 0.16 |

## Successive heads

$P(k)$ is the probability of at least $k$ successive Heads in case of 20 trials
To determine $P(k)$ do many time the experiment:
Flip a coin 20 times.
An experiment is successful if at least $k$ Heads in a row appear
Then by the law of large numbers:

$$
P(k) \approx \frac{\text { number of successful experiments }}{\text { total number of experiments }}
$$

## Successive heads

```
xper \(X():\)
    int \(n\), success, \(M=1000, N=20, k=5\);
    while n < M:
        if coin(k, N):
                        success \(=\) success +1
        end;
        \(\mathrm{n}=\mathrm{n}+1\)
    end
    writeln("P(\%d) = \%g", k, success / M);
end
```


## Successive heads

```
model bool coin(int k, N):
    bool k_row;
    int n, nr_Heads;
    dist real u = uniform (0.0, 1.0);
    while n < N and not k_row:
    if sample u < 0.5:
            nr_Heads = nr_Heads + 1
    else:
        nr_Heads = 0
    end;
    if nr_Heads >= k:
    k_row = true;
    end;
    n = n + 1;
    end
    exit k_row;
end
```


## Successive heads

Results for $M=10^{3}$

| $k$ | $P(k)$ |
| :--- | :--- |
| 1 | 1.00 |
| 2 | 0.98 |
| 3 | 0.80 |
| 4 | 0.46 |
| 5 | 0.25 |
| 6 | 0.13 |
| 7 | 0.05 |

$P(N)$ is the probability that at least two persons have the same birthday in a group of size $N$

To determine $P(N)$ do many times the experiment:
Take a group of $N$ randomly chosen persons and compare their birthdays.
An experiment is successful is at least two persons have the same birthday.
Then by the law of large numbers:

$$
P(N) \approx \frac{\text { number of successful experiments }}{\text { total number of experiments }}
$$

## Birthday problem

```
xper \(X():\)
    int \(n\), success, \(M=1000, N=25\);
    while n < M:
        if birthday(N):
        success \(=\) success +1 ;
        end;
        \(\mathrm{n}=\mathrm{n}+1\)
    end
    writeln("P(\%d) = \%g", N, success / M);
end
```


## Generating a random group

```
model bool birthday(int N):
    bool same;
    int n, new;
    list(365) bool day;
    dist int u = uniform (0, 365);
    while n < N and not same:
    new = sample u;
    if day[new]:
        same = true
    else:
        day[new] = true
    end;
    n = n + 1;
    end
    exit same;
end
```


## Birthday problem

Results for $M=10^{3}$

| $N$ | $P(N)$ |
| :---: | :---: |
| 10 | 0.13 |
| 15 | 0.25 |
| 20 | 0.40 |
| 25 | 0.56 |
| 30 | 0.72 |
| 40 | 0.90 |
| 50 | 0.97 |

Probability of all having a different birthday is

$$
\frac{365 \times 364 \times \cdots \times(365-N+1)}{365^{N}}
$$

so the probability of at least two people having the same birthday is

$$
1-\frac{365 \times 364 \times \cdots \times(365-N+1)}{365^{N}}
$$

## Question:

What is the probability of exactly two people having the same birthday?

## Almost birthday problem

```
model bool birthday(int N, r):
    bool almost;
    int n, new;
    list(365) bool day;
    dist int u = uniform (0, 365);
    while n < N and not almost:
    new = sample u;
    for i in range(new-r, new+r+1):
        if day[i mod 365]:
            almost = true
        end;
    end;
    day[new] = true;
    n = n + 1;
    end
    exit almost;
end
```


## Almost birthday problem

Results for $M=10^{3}$

| $N$ | $r$ | $P(N)$ |
| :---: | :---: | :---: |
| 10 | 0 | 0.11 |
|  | 1 | 0.32 |
|  | 2 | 0.52 |
|  | 7 | 0.87 |
| 20 | 0 | 0.40 |
|  | 1 | 0.80 |
| 30 | 0 | 0.70 |
|  | 1 | 0.98 |

## Two-machine production line

Machine 1 produces material and puts it into the buffer. Machine 2 takes the material out the buffer. The material is a fluid flowing in and out the buffer.


Fluid flow model

## Two-machine production line

The production rate of machine $i$ is $r_{i}(i=1,2)$.
We assume that $r_{1}>r_{2}$ (otherwise no buffer needed).
Machine 2 is perfect (never fails), but machine 1 is subject to breakdowns; the mean up time is $E(U)$ and the mean down time is $E(D)$.
The size of the buffer is $K$.
When the buffer is full, the production rate of machine 1 slows down to $r_{2}$.

## Questions:

- What is the throughput (average production rate) $T H$ ?
- How does the throughput depend on the buffer size $K$ ?


## Two-machine production line



Time path realization of the buffer content

## Applications

- Heineken...
- Chemical processes

Machine 1 produces a standard substance that is used by machine 2 for the production of a range of products. When machine 2 changes from one product to another it needs to be cleaned. Switching off machine 1 is costly, so the buffer allows machine 1 to continu production. How large should the buffer be?

Of course, in this application, machine 1 instead of 2 is perfect.

## Applications

- Data communication

In communication networks standard packages called cells are sent from one switch to another. In a switch incoming packages are 'multiplexed' on one outgoing line. If temporarily the number of incoming cells exceeds the capacity of the outgoing line, the excess inflow is buffered. Once the buffer is full, an incoming cell will be lost.
How large should the buffer be such that the loss probability is sufficiently small?

- Production of discrete items

Items are produced on two consecutive workstations. The first one is a robot, the second one is manned and somewhat slower. Unfortunately the robot is not fully reliable. Occasionally it breaks down. A buffer enables the manned station to continu while the robot is being repaired. What is a good size of the buffer?

## Zero buffer

Fraction of time machine 1 is working is equal to

$$
\frac{E(U)}{E(U)+E(D)}
$$

Hence

$$
T H=r_{2} \cdot \frac{E(U)}{E(U)+E(D)}
$$

## Infinite buffer

Average production rate of machine 1 is equal to

$$
r_{1} \cdot \frac{E(U)}{E(U)+E(D)}
$$

Hence

$$
T H=\min \left\{r_{1} \cdot \frac{E(U)}{E(U)+E(D)}, r_{2}\right\}
$$

Assume exponential up and down times.
Let $1 / \lambda=E(U)$ and $1 / \mu=E(D)$.
The system can be described by a continuous-time Markov process with states $(i, x)$ where $i$ is the state of the first machine ( $i=1$ means that machine 1 is up, $i=0$ means that it is down) and $x$ is the buffer content ( $0 \leq x \leq K$ ).

Define $F(i, x)$ as the (steady state) probability that machine 1 is in state $i$ and that the buffer content is less or equal to $x$. Then

$$
T H=r_{2} \cdot(1-F(0,0))
$$

## Balance equations

$$
\begin{aligned}
& \mu F(0, x)=\lambda F(1, x)+r_{2} F^{\prime}(0, x) \\
& \lambda F(1, x)+\left(r_{1}-r_{2}\right) F^{\prime}(1, x)=\mu F(0, x)
\end{aligned}
$$

or in vector-matrix notation

$$
F^{\prime}(x)=A F(x)
$$

where

$$
\begin{aligned}
& F(x)=\binom{F(0, x)}{F(1, x)} \\
& A=\left(\begin{array}{cc}
\mu / r_{2} & -\lambda / r_{2} \\
\mu /\left(r_{1}-r_{2}\right) & \lambda /\left(r_{1}-r_{2}\right)
\end{array}\right)
\end{aligned}
$$

## Balance equations

The solution is given by

$$
F(x)=C_{1} v_{1} e^{\sigma_{1} x}+C_{2} v_{2} e^{\sigma_{2} x}
$$

where $\sigma_{1}$ and $\sigma_{2}$ are the eigenvalues of $A$, and $v_{1}$ and $v_{2}$ are the corresponding eigenvectors. Here

$$
\begin{aligned}
& \sigma_{1}=0, \\
& \sigma_{2}=\frac{\mu}{r_{2}}-\frac{\lambda}{r_{1}-r_{2}} \\
& v_{1}=\binom{\lambda}{\mu}, \quad v_{2}=\binom{r_{1}-r_{2}}{r_{2}}
\end{aligned}
$$

## Balance equations

The coefficients $C_{1}$ and $C_{2}$ follow from the boundary conditions

$$
F(1,0)=0, \quad F(0, K)=\frac{\lambda}{\lambda+\mu}
$$

yielding

$$
\begin{aligned}
& C_{1}=r_{2} \cdot \frac{\lambda}{\lambda+\mu} \cdot\left(\lambda r_{2}-\mu\left(r_{1}-r_{2}\right) e^{\sigma_{2} K}\right)^{-1} \\
& C_{2}=-\mu \cdot \frac{\lambda}{\lambda+\mu} \cdot\left(\lambda r_{2}-\mu\left(r_{1}-r_{2}\right) e^{\sigma_{2} K}\right)^{-1}
\end{aligned}
$$

Hence

$$
T H=r_{2} \cdot \frac{\mu}{\lambda+\mu} \cdot \frac{\lambda r_{1}-(\lambda+\mu)\left(r_{1}-r_{2}\right) e^{\sigma_{2} K}}{\lambda r_{2}-\mu\left(r_{1}-r_{2}\right) e^{\sigma_{2} K}}
$$

where

$$
\sigma_{2}=\frac{\mu}{r_{2}}-\frac{\lambda}{r_{1}-r_{2}}
$$

## Two-machine production line



The throughput as a function of the buffer size

## Two-machine production line

We assumed exponentially distributed up and down times.
What about other (general) distributions?
You may use phase-type distributions.
Then a Markov process description is still feasible, but the analysis becomes (much) more complicated.

Let us develop a simulation model!

## Simulation model

System behavior only significantly changes when machine 1 breaks down or when it has been repaired. In the simulation we jump from one event to another, and calculate the buffer content at these moments (in between the behavior of the buffer content is known). Based on the information obtained we can estimate the throughput.

This is called discrete-event simulation.

## Simulation model

```
model fluid():
    real t, b, u, d, K, r1, r2, emp, runlength;
    r1 = 5.0; r2 = 4.0; K = 5.0; runlength = 1000.0;
    while t < runlength:
    u = sample exponential(9.0);
    t = t + u;
    b = min(b + u * (r1 - r2), K);
    d = sample exponential(1.0);
    t = t + d;
    if b - d * r2 < 0.0:
        emp = emp + d - b / r2;
    end;
    b = max(b - d * r2, 0.0)
    end;
end
    writeln("TH = %g", r2 * (1.0 - emp / t));
```


## Simulation model

## Questions:

- How do we obtain appropriate input for the simulation model?
- How accurate is the outcome of a simulation experiment?
- What is a good choice for the run length of a simulation experiment?
- What is the effect of the initial conditions on the outcome of a simulation experiment?


## Input of a simulation

Specifying distributions of random variables (e.g., inter arrival times, processing times) and assigning parameter values can be based on:

- Historical numerical data
- Expert opinion

In practice, there is sometimes real data available, but often the only information of random variables that is available is their mean and standard deviation.

## Input of a simulation

Empirical data can be used to:

- Construct empirical distribution functions and generate samples from them during the simulation.
- Fit theoretical distributions and then generate samples from the fitted distributions.

Methods to determine the parameters of a distribution:

- Maximum likelihood estimation
- Moment fitting


## Maximum likelihood estimation

Let $f(x ; \theta)$ denote the probability density function with unknown parameter (vector) $\theta$.
Let $X=\left(X_{1}, \ldots, X_{n}\right)$ denote a vector of i.i.d. observations from $f$. Then

$$
L(\theta, X)=\prod_{i=1}^{n} f\left(X_{i}, \theta\right)
$$

is the likelihood function and $\hat{\theta}$ satisfying

$$
L(\hat{\theta}, X)=\sup _{\theta} L(\theta, X)
$$

is the maximum likelihood estimator of $\theta$.

## Maximum likelihood estimation

- Exponential distribution

$$
f(x, \mu)=\mu e^{-\mu x}
$$

Then

$$
\frac{1}{\hat{\mu}}=\frac{1}{n} \sum_{i=1}^{n} X_{i}
$$

- Uniform $(a, b)$

$$
f(x, a, b)=\frac{1}{b-a}
$$

Then

$$
\hat{a}=\min X_{i}, \quad \hat{b}=\max X_{i} .
$$

But for many distributions $\hat{\theta}$ has to be calculated numerically.

## Moment fitting

Obtain an approximating distribution by fitting a phase-type distribution on the mean, $E(X)$, and the coefficient of variation,

$$
c_{X}=\frac{\sigma_{X}}{E(X)}
$$

of a given positive random variable $X$, by using the following simple approach.

## Moment fitting

Coefficient of variation less than 1:
If $0<c_{X}<1$, then fit an $E_{k-1, k}$ distribution as follows. If

$$
\frac{1}{k} \leq c_{X}^{2} \leq \frac{1}{k-1},
$$

for certain $k=2,3, \ldots$, then the approximating distribution is with probability $p$ (resp. $1-p$ ) the sum of $k-1$ (resp. $k$ ) independent exponentials with common mean $1 / \mu$. By choosing

$$
p=\frac{1}{1+c_{X}^{2}}\left[k c_{X}^{2}-\left\{k\left(1+c_{X}^{2}\right)-k^{2} c_{X}^{2}\right\}^{1 / 2}\right], \quad \mu=\frac{k-p}{E(X)},
$$

the $E_{k-1, k}$ distribution matches $E(X)$ and $c_{X}$.
Note that the density of $E_{k}(\mu)$ distribution is given by

$$
f_{k}(t)=\mu e^{-\mu t} \frac{(\mu t)^{n-1}}{(n-1)!}, \quad t>0
$$

## Moment fitting

Coefficient of variation greater than 1 :
In case $c_{X} \geq 1$, fit a $H_{2}\left(p_{1}, p_{2} ; \mu_{1}, \mu_{2}\right)$ distribution.
Phase diagram for the $H_{k}\left(p_{1}, \ldots, p_{k} ; \mu_{1}, \ldots, \mu_{k}\right)$ distribution:


## Moment fitting

But the $H_{2}$ distribution is not uniquely determined by its first two moments. In applications, the $H_{2}$ distribution with balanced means is often used. This means that the normalization

$$
\frac{p_{1}}{\mu_{1}}=\frac{p_{2}}{\mu_{2}}
$$

is used. The parameters of the $H_{2}$ distribution with balanced means and fitting $E(X)$ and $c_{X}(\geq 1)$ are given by

$$
\begin{aligned}
& p_{1}=\frac{1}{2}\left(1+\sqrt{\frac{c_{X}^{2}-1}{c_{X}^{2}+1}}\right), \quad p_{2}=1-p_{1}, \\
& \mu_{1}=\frac{2 p_{1}}{E(X)}, \quad \mu_{1}=\frac{2 p_{2}}{E(X)} .
\end{aligned}
$$

## Moment fitting

Fit a Gamma distribution on the mean, $E(X)$, and the coefficient of variation, $c_{X}$, with density

$$
f(t)=\frac{\mu^{k}}{\Gamma(k)} t^{k-1} e^{-\mu t}, \quad t \geq 0
$$

where shape parameter $k$ and scale parameter $\mu$ are set to

$$
k=\frac{1}{c_{X}^{2}}, \quad \mu=\frac{k}{E(X)}
$$

Let $X$ be a random variable on the non-negative integers with mean $E X$ and coefficient of variation $c_{X}$. Then it is possible to fit a discrete distribution on $E(X)$ and $c_{X}$ using the following families of distributions:

- Mixtures of Binomial distributions
- Poisson distribution
- Mixtures of Negative-Binomial distributions
- Mixtures of geometric distributions

This fitting procedure is described in Adan, van Eenige and Resing (see Probability in the Engineering and Informational Sciences, 9, 1995, pp 623-632).

## Adequacy of fit

- Graphical comparison of fitted and empirical curves.
- Statistical tests (goodness-of-fit tests).


## Continuous random variable

- Normal random variable $X$ with parameters $\mu$ and $\sigma>0$,

$$
f(x)=\frac{1}{\sigma \sqrt{2 \pi}} e^{-\frac{1}{2}(x-\mu)^{2} / \sigma^{2}}, \quad-\infty<x<\infty
$$

Then

$$
E(X)=\mu, \quad \operatorname{var}(X)=\sigma^{2} .
$$

Density $f(x)$ is denoted as $N\left(\mu, \sigma^{2}\right)$ density.

- Standard normal random variable $X$ has $N(0,1)$ density, so

$$
f(x)=\phi(x)=\frac{1}{\sqrt{2 \pi}} e^{-\frac{1}{2} x^{2}}
$$

and

$$
P(X \leq x)=\Phi(x)=\frac{1}{\sqrt{2 \pi}} \int_{-\infty}^{x} e^{-\frac{1}{2} y^{2}} d y .
$$

## Properties of normals

- Linearity: If $X$ is normal, then $a X+b$ is also normal.
- Additivity: If $X$ and $Y$ are independent and normal, then $X+Y$ is also normal.
- Probability that $X$ lies $\geq z$ standard deviations above its mean is

$$
P(X \geq \mu+z \sigma)=1-\Phi(z) .
$$

- $100 p \%$ percentile $z_{p}$ of standard normal distribution is solution of

$$
\Phi\left(z_{p}\right)=p
$$

For example, $z_{0.95}=1.64, z_{0.975}=1.96$.

## Central limit theorem

$X_{1}, X_{2}, \ldots$ are independent random variables with the same distribution. Let

$$
\mu=E(X), \quad \sigma=\sigma(X) .
$$

Then

$$
E\left(X_{1}+\cdots+X_{n}\right)=n \mu, \quad \sigma\left(X_{1}+\cdots+X_{n}\right)=\sigma \sqrt{n} .
$$

Question: What is the distribution of $X_{1}+\cdots+X_{n}$ when $n$ is large?

## Central limit theorem

For any $a<b$,

$$
\lim _{n \rightarrow \infty} P\left(a \leq \frac{X_{1}+\cdots+X_{n}-n \mu}{\sigma \sqrt{n}} \leq b\right)=\Phi(b)-\Phi(a) .
$$

In words:
$X_{1}+\cdots+X_{n}$ has approximately a normal distribution when $n$ is large, no matter what form the distribution of $X_{i}$ takes!

## Remarks:

- Central limit theorem is still valid when the random variables $X_{i}$ exhibit different distributions.
- Many random quantities are addition of many small random effects: that is why the normal distribution often appears!


## Central limit theorem in action

The galton board:


## Confidence intervals

Question: How to estimate the unknown $\mu=E(X)$ of a random variable $X$ ?
Suppose $n$ independent repetitions of experiment are performed, where $X_{k}$ is the outcome of experiment $k, k=1, \ldots, n$.

An estimator for the unknown $\mu=E(X)$ is the sample mean

$$
\bar{X}(n)=\frac{1}{n} \sum_{k=1}^{n} X_{k} .
$$

The Central limit theorem tells us

$$
\frac{X_{1}+\cdots+X_{n}-n \mu}{\sigma \sqrt{n}}
$$

has an approximately standard normal distribution, where $\sigma=\sigma(X)$.

## Confidence intervals

So

$$
\frac{\bar{X}(n)-\mu}{\sigma / \sqrt{n}}
$$

has an approximately standard normal distribution!

## Define

- $z_{1-\frac{1}{2} \alpha}$ is the point for which the area under the standard normal curve between points $-z_{1-\frac{1}{2} \alpha}$ and $z_{1-\frac{1}{2} \alpha}$ equals $100(1-\alpha) \%$.
- Percentile $z_{1-\frac{1}{2} \alpha}$ is 1.960 and 2.324 for $\alpha=0.05$ and $\alpha=0.01$.

Then

$$
P\left(-z_{1-\frac{1}{2} \alpha} \leq \frac{\bar{X}(n)-\mu}{\sigma / \sqrt{n}} \leq z_{1-\frac{1}{2} \alpha}\right) \approx 1-\alpha
$$

or...

## Confidence intervals

this leads to the following interval containing $\mu$ with probability $1-\alpha$

$$
P\left(\bar{X}(n)-z_{1-\frac{1}{2} \alpha} \frac{\sigma}{\sqrt{n}} \leq \mu \leq \bar{X}(n)+z_{1-\frac{1}{2} \alpha} \frac{\sigma}{\sqrt{n}}\right) \approx 1-\alpha .
$$

Remarks:

- If $\sigma$ is unknown, it can be estimated by square root of sample variance

$$
S^{2}(n)=\frac{1}{n} \sum_{k=1}^{n}\left[X_{k}-\bar{X}(n)\right]^{2} .
$$

- For large $n$, an approximate $100(1-\alpha) \%$ confidence interval for $\mu$ is

$$
\bar{X}(n) \pm z_{1-\frac{1}{2} \alpha} \frac{S(n)}{\sqrt{n}} .
$$

- To reduce the width of a confidence interval by a factor of $x$, about $x^{2}$ times as many observations are needed!


## Interpretation

Beware: The confidence interval is random, not the mean $\mu$ !


100 confidence intervals for the mean of uniform random variable on $(-1,1)$, where each interval is based on 100 observations.

## Confidence intervals

- The width of a confidence interval can be reduced by
- increasing the number of observations $n$
- decreasing the value of $S(n)$

The reduction obtained by halving $S(n)$ is the same as the one obtained by producing four times as much observations.

- Hence, variance reduction techniques are important.

